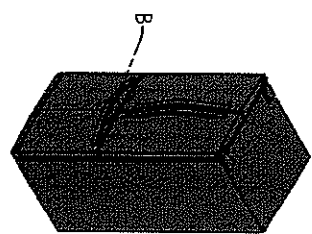
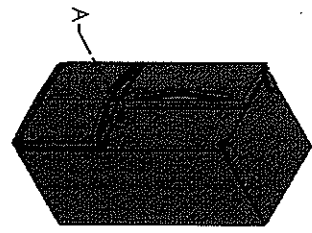
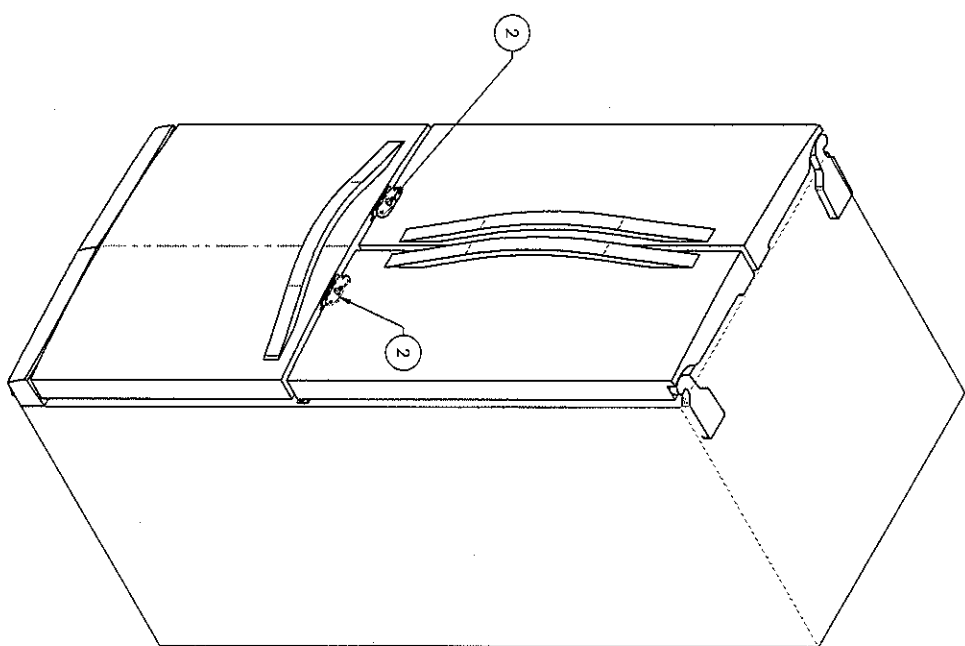
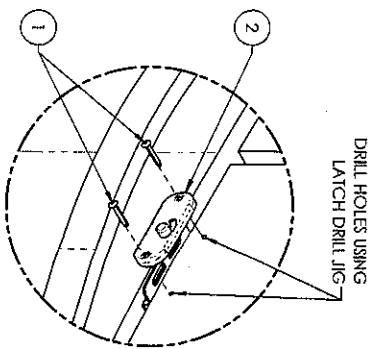
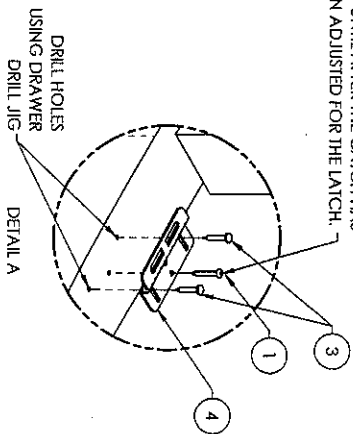


| REVISIONS |      |                 |                               |
|-----------|------|-----------------|-------------------------------|
| ZONE      | REV. | REVDESC         | DATE                          |
| A         |      | INITIAL RELEASE | 739_18-70_11272017 10/19/2017 |



DO NOT INSTALL THIS RIVER UNTIL AFTER THE CATCH HAS BEEN ADJUSTED FOR THE LATCH.



NOTES:  
1. THIS COMPONENT MUST MEET OR EXCEED THE REQUIREMENTS OF FMVSS 302 AND/OR CMVSS 302

| APPROVALS        |                   |
|------------------|-------------------|
| DATE: 10/18/2017 | DESIGNER: TWILCOX |
| DATE: 10/18/2017 | DESIGNER: TWILCOX |
| DATE: 10/18/2017 | DESIGNER: TWILCOX |
| DATE: 10/18/2017 | DESIGNER: TWILCOX |

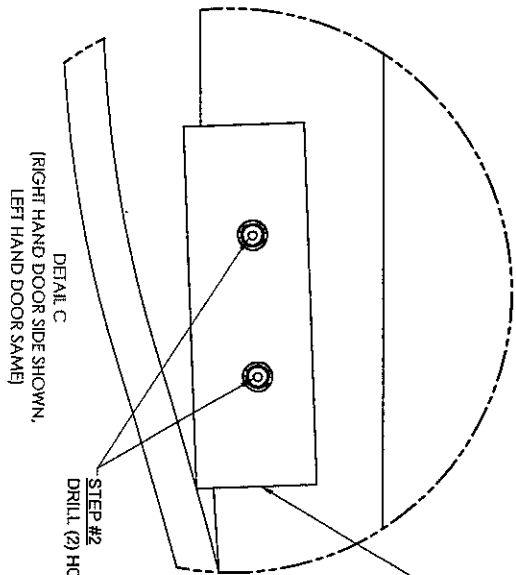
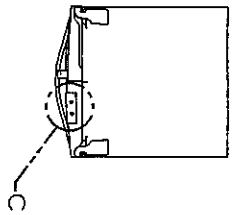
DO NOT SCALE



| UNITS       | CONVERSIONS    |
|-------------|----------------|
| INCHES      | FRACTIONS 1/32 |
| MILLIMETERS | DECIMALS 0.1   |
| FEET        | INCHES 1/16    |
| METERS      | DECIMALS 0.001 |

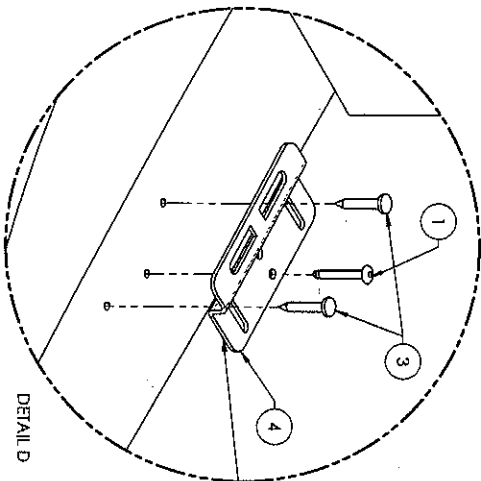
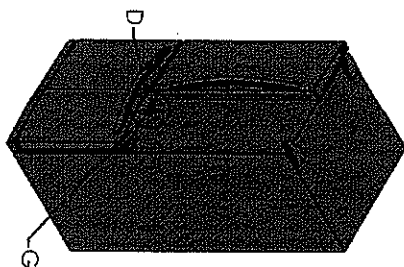
| INSTALL-REFER FRENCH DOOR |        |
|---------------------------|--------|
| DATE: 28/02/2007          | REV: 1 |
| DATE: 10/09/2017          | REV: 2 |
| DATE: 10/09/2017          | REV: 3 |

| SHEET | REV. |
|-------|------|
| 1     | 5    |
| 10    | 10   |



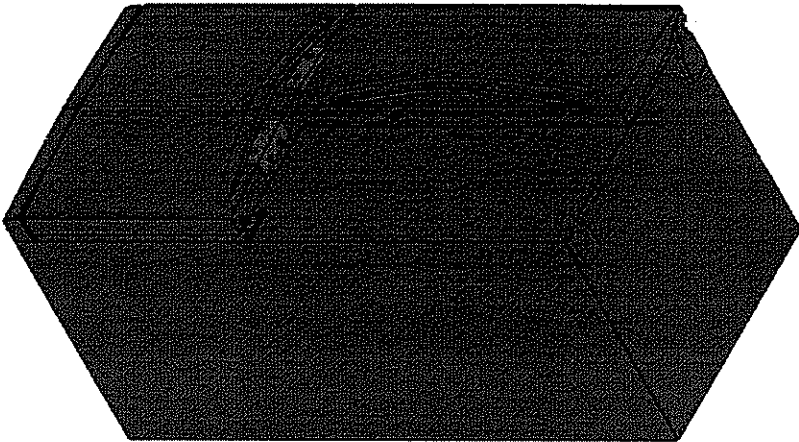
STEP #1  
LOCATE DRAWER DRILL JIG AS SHOWN  
(WITH JIG PUSHED UP TO HANDLE &  
SECURED WITH A SQUEEZE CLAMP)

STEP #2  
DRILL (2) HOLES USING A #29 DRILL BIT.  
(RIGHT HAND DOOR SIDE SHOWN,  
LEFT HAND DOOR SAME)



DETAIL D

STEP #3  
INSTALL (4) WITH THE TWO OUTSIDE (3) SCREWS. LEAVE THE  
TWO (3) SCREWS SLIGHTLY LOOSE UNTIL AFTER LATCH DRILL-JIG  
HAS BEEN USED TO LOCATE THE CATCH IN THE CORRECT LOCATION.  
THEN, TIGHTEN THE TWO OUTSIDE (3) SCREWS.  
DO NOT INSTALL THE MIDDLE (1) RIVET UNTIL LATER (STEP #8).



| APPROVALS      |            |
|----------------|------------|
| OWNER: TWILCOX | 10/18/2017 |
| DATE:          |            |
| BY: TWILCOX    |            |
| DO NOT SCALE   |            |

|              |  |
|--------------|--|
| NOT TO SCALE |  |
| DATE:        |  |
| BY: TWILCOX  |  |
| DO NOT SCALE |  |



| UNLESS OTHERWISE SPECIFIED |            |
|----------------------------|------------|
| TOLERANCE                  |            |
| FRAC TIONS                 | 1/32       |
| DECIMALS                   | 0.0005     |
| UNITS OF MEASURE           | IN         |
| AS SHOWN                   |            |
| DATE                       | 28/02/2017 |
| BY                         | 10496671   |
| NO.                        | 10         |

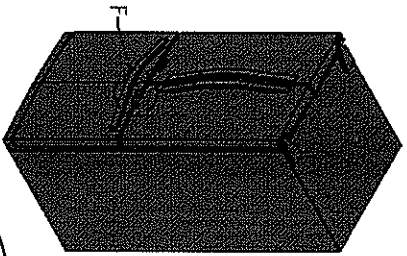
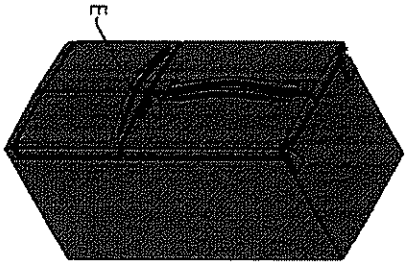
|                           |            |
|---------------------------|------------|
| INSTALL-REFER FRENCH DOOR |            |
| DATE                      | 28/02/2017 |
| BY                        | 10496671   |
| NO.                       | 10         |

|              |            |
|--------------|------------|
| SHEET 2 OF 5 |            |
| DATE         | 10/18/2017 |
| BY           | 10496671   |
| NO.          | 10         |

3

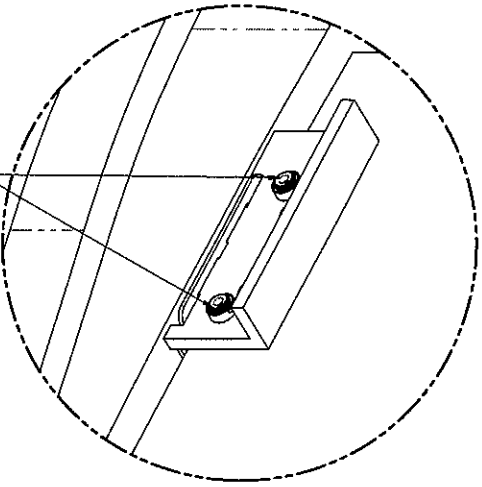
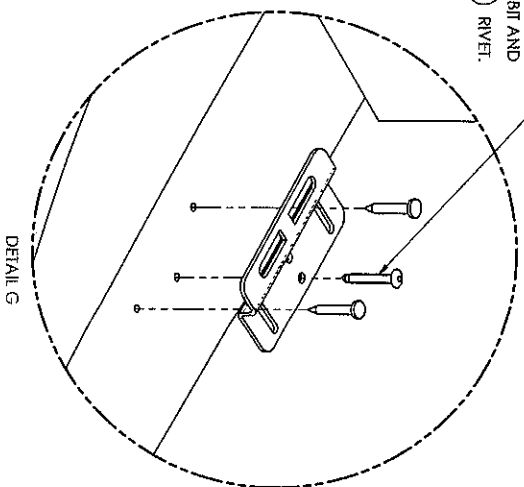
2

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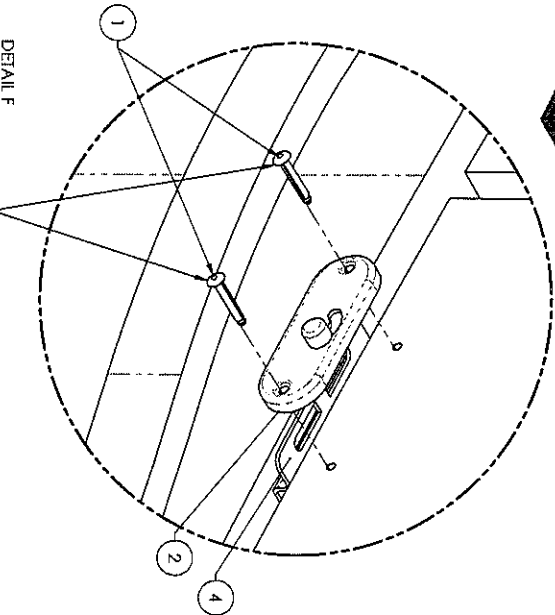
**STEP #2**  
MAKE SURE THE LATCH IS LATCHING INTO THE CATCH CORRECTLY. IF NOT, ADJUST THE CATCH IN OR OUT UNTIL FULLY FUNCTIONAL.

**STEP #8**  
DRILL A HOLE USING A #29 DRILL BIT AND INSTALL THE CENTER **1** RIVET.



**STEP #4**  
LOCATE THE LATCH DRILL JIG, AS SHOWN, BY PLACING IT IN THE CATCH, SECURE WITH A SMALL SQUEEZE CLAMP

**STEP #5**  
DRILL (2) HOLES USING A #18 DRILL BIT



**STEP #6**  
INSTALL (2) **1** RIVETS

| APPROVALS    |          | NOTIFY MEAT AND CORP. RECALL                                                           |  |
|--------------|----------|----------------------------------------------------------------------------------------|--|
| DESIGN       | TWILLCOX | 10/18/2017                                                                             |  |
| CHK          | +        |                                                                                        |  |
| SUB          | TWILLCOX |                                                                                        |  |
|              | +        |                                                                                        |  |
| DO NOT SCALE |          | THE INFORMATION CONTAINED IN THIS DOCUMENT IS UNCLASSIFIED DATE 10/18/2017 BY 10496671 |  |



| UNLESS OTHERWISE SPECIFIED, RECALL |           | DESCRIPTION |       |
|------------------------------------|-----------|-------------|-------|
| INCHES                             | FRACTIONS | 1/8"        | 1/16" |
| INCHES                             | FRACTIONS | 1/8"        | 1/16" |
| INCHES                             | FRACTIONS | 1/8"        | 1/16" |
| INCHES                             | FRACTIONS | 1/8"        | 1/16" |

|          |          |          |
|----------|----------|----------|
| 28702037 | 10496671 | 10496671 |
|----------|----------|----------|

SHEET 3 OF 5  
REV. B

10496671

BRANCH: 127

MOTOR HOME DIVISION

FLEETWOOD RV, INC  
BILL OF MATERIAL REPORT

1/25/2018 9:14 AM  
PAGE: 1 OF 1

BILL PAGE: 28202037

INSTALL-REFER LATCH FRENCH DOOR

BILL PAGE: 28202037

| <u>BSEQ</u> | <u>ITEM NUMBER</u> | <u>DESCRIPTION</u>                            | <u>U/M</u> | <u>QTY</u> | <u>NOTES</u> | <u>FROM</u> | <u>THRU</u> |
|-------------|--------------------|-----------------------------------------------|------------|------------|--------------|-------------|-------------|
| 1           | B11-0006           | SPACER-REFER LATCH / REV A                    | EA         | 1          |              | 11/27/2017  | 12/31/2099  |
| 2           | M95-0200           | RIVET-5/32IN DIA .197-.472 GRIP RANGE / REV A | EA         | 4          |              | 11/27/2017  | 12/31/2099  |
| 3           | N08-0018           | LATCH-DOOR RESIDENTIAL REFER / REV A          | EA         | 2          |              | 11/27/2017  | 12/31/2099  |
| 4           | M59-5821           | SCREW-SHIML #8 X 1 PPH PLTD BLK               | EA         | 5          |              | 11/27/2017  | 12/31/2099  |
| 5           | B10-0831           | BRACKET-REFER CATCH / REV A                   | EA         | 1          |              | 11/27/2017  | 12/31/2099  |

\*\*\*\*\*END OF BILL\*\*\*\*\*

| ITEM | PART NO  | QTY. | DESCRIPTION                                | LENGTH | WIDTH | THICKS | NOTE | FILE NO      |
|------|----------|------|--------------------------------------------|--------|-------|--------|------|--------------|
| 1    | 10007817 | 5    | RIVET-5/32IN DIA. 1 1/2"-4 1/2" GRIP RANGE |        |       |        |      | C10A10496671 |
| 2    | 10089666 | 2    | DOOR LATCH - RESIDENTIAL REFER             |        |       |        |      | 10089666     |
| 3    | 10007568 | 4    | SCREW-SHTML #8 X 1 PPH PLTD BLK            |        |       |        |      | C11A10496671 |
| 4    | 10286385 | 2    | BRACKET-REFER CATCH                        |        |       |        |      | 10286385     |

Rivets  
 10007817 - 1/2" e .284/ea (5) 1150  
 10089666 - 1/2" e \$59.81/ea (2) 1158  
 10007568 - Screws-get locally

10286385  
 B/O  
 Bkt refer Catch \$1560/ea (2)

|                  |            |
|------------------|------------|
| APPROVALS        |            |
| DESIGN TWILCOX   | 10/18/2017 |
| +<br>SUB TWILCOX |            |
| DO NOT SCALE     |            |

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|                            |                |
|----------------------------|----------------|
| UNLESS OTHERWISE SPECIFIED |                |
| XX 1.03                    | FRANCHISE 1.03 |
| XX 1.03                    | FRANCHISE 1.03 |
| XX 1.03                    | FRANCHISE 1.03 |
| XX 1.03                    | FRANCHISE 1.03 |

|                           |            |
|---------------------------|------------|
| DESCRIPTION               |            |
| INSTALL-REFER FRENCH DOOR |            |
| DATE                      | 28/02/2037 |
| TIME                      | 10:49:6671 |

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10496671

4 of 5

B

| ITEM | PARTNO   | QTY. | DESCRIPTION                            | LENGTH | WIDTH | THKNS | NOTE | FILE NO      |
|------|----------|------|----------------------------------------|--------|-------|-------|------|--------------|
| 1    | M95-0200 | 6    | RIVET-5/32IN DIA. 1/7"-4/72 GRIP RANGE |        |       |       |      | C10A10496671 |
| 2    | N08-0018 | 2    | DOOR LATCH - RESIDENTIAL REFER         |        |       |       |      | 10089666     |
| 3    | M59-5821 | 4    | SCREW-SHIML #8 X 1 PPH PLTD BLK        |        |       |       |      | C11A10496671 |
| 4    | B10-0831 | 2    | BRACKET-REFER CATCH                    |        |       |       |      | 10286385     |

|              |  |            |  |                                                                                                        |  |                            |  |                           |  |
|--------------|--|------------|--|--------------------------------------------------------------------------------------------------------|--|----------------------------|--|---------------------------|--|
| APPROVALS    |  | 10/18/2017 |  | THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE BY A DATE AND AUTHORITY. |  | UNLESS OTHERWISE SPECIFIED |  | DESCRIPTION               |  |
| DWMN TWILCOX |  | 10/18/2017 |  | BY GROUP                                                                                               |  | TOLERANCES                 |  | INSTALL-REFER FRENCH DOOR |  |
| CNC          |  | +          |  | +                                                                                                      |  | XX ±.03 FRACTIONS ± .02    |  | NET NO.                   |  |
| SIB TWILCOX  |  | +          |  | +                                                                                                      |  | UNITS OF IN ANGLES 1.57    |  | DOWNTD.                   |  |
| DO NOT SCALE |  |            |  |                                                                                                        |  | MEASURE                    |  | 10496671                  |  |
|              |  |            |  |                                                                                                        |  | 28102037                   |  | 5 OF 5                    |  |
|              |  |            |  |                                                                                                        |  |                            |  | B                         |  |

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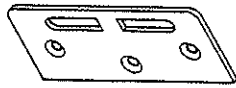
# LAMP. Hooklock HC-85

PAT.P

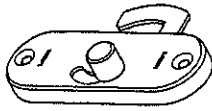
The HC-85 is a positive hook lock for the sliding door. It features a simple hook to lock a sliding door and a color indicator for the lock and unlock positions. The HC-85 is made from SUS304 stainless steel, so that it can be used in damp or corrosive environments.

⚠ Read this mounting instruction carefully to secure appropriate operation.  
All dimensions are by the metric system. (mm)

## Parts



Counter Plate : 1 pcs



Body : 1 pcs

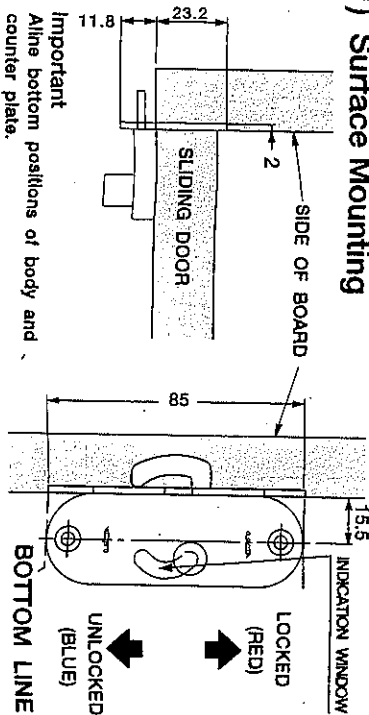


[Screws for body]  
3.8X20 : 2 pcs



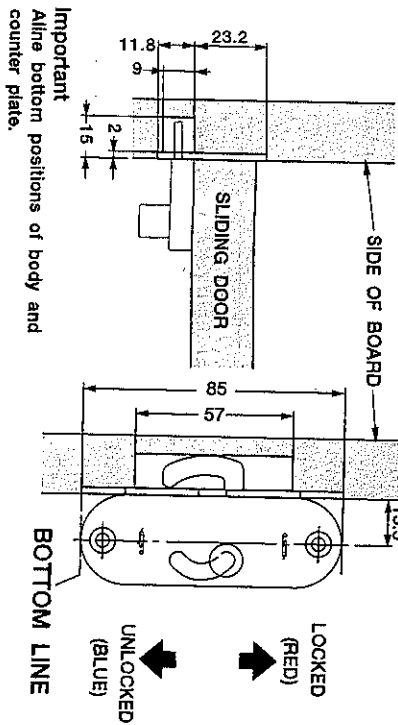
[Screws for counter plate]  
3.5X20 : 3 pcs

## 1) Surface Mounting



Important  
Align bottom positions of body and counter plate.

## 2) Recess Mounting

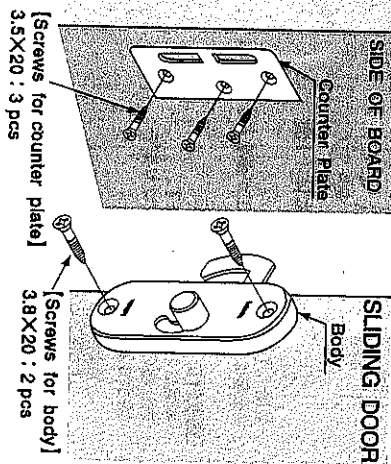


Important  
Align bottom positions of body and counter plate.

## INSTALLATION INSTRUCTION

Step 1.  
Find the suitable height at the edge of the sliding door and attach the latch body to the door.  
Make sure that the lock position is UP.

Step 2.  
Depending on the type of mounting the sliding door has, please refer to the 1) & 2).  
Mount the plate at the exact same height as the latch body.



\*If you have a recess mounting application, please cut out a section out of the slide board section for the latch hook before mounting the counter plate.

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